

ABSTRACT OF THE INVENTION

A heat exchanger assembly of the side-entry type includes at least one fin set and an elongated heat exchanger tube having one or more collapsed sidewall portions extending substantially the length of the tube. The folded tube is first bent to form the return bend portions and then is expanded to engage the fin set. Methods of making the elongated heat exchanger tube having one or more collapsed sidewall portion methods of making heat exchanger assemblies are also disclosed.